

Optimizer Summary

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IN THIS REPORT: run[0003; Brandon Hospital Clean Utilities, [YES], This run is for the Clean Utilities only so that we can clear the Plumbers! Line#1078,Part#107108,Elv# 53] run_layup[0032; [0001; 11/16" Particle Board HPL/CL], [1882; WA 7205 Bengal Teak], [1723; WA 1570 White]]

11/16" Particle Board HPL/CL - WA 7205 Bengal Teak - WA 1570 White

Area Yielded: $\frac{806.90}{896.00} = 90.06\%$ efficiency
 Area Consumed: 896.00

Cutting Controls for Mayer P2

Saw kerf: .170
 Saw Height: 6.000

Optimization Controls for PLam

Allow Long Rip: YES Allow 3rd Phase: YES CPU Effort: *Compromise*
 Allow Short Rip: YES Max Rerips: 1 Minimize Cost: *NO*
 Allow Turned Parts: YES Maximize Stack Height: *Compromise*

Gross Width	Gross Length	Net Width	Net Length	Qty. Cut	Grids
49.0	97.0	48.0	96.0	28	24
Grand Totals				28	24

Part#	Description	Cut X	Cut L	Edge X1	Edge L1	Edge X2	Edge L2	Qty
412	DRAWER FRONT, 4EQ	3.70310	23.04140	3mm Black	3mm Black	3mm Black	3mm Black	4
419	HL WALL DOOR	23.04140	19.43750	3mm Black	3mm Black	3mm Black	3mm Black	1
382	HL BASE FULL HEIGHT, SGL	23.04140	23.93750	3mm Black	3mm Black	3mm Black	3mm Black	3
426	HR WALL DOOR	23.04140	19.43750	3mm Black	3mm Black	3mm Black	3mm Black	1
404	HL BASE FULL HEIGHT, SGL	23.04140	15.93750	3mm Black	3mm Black	3mm Black	3mm Black	1
396	HL BASE FULL HEIGHT, SGL	23.04140	27.93750	3mm Black	3mm Black	3mm Black	3mm Black	1
336	HR BASE FULL HEIGHT, SGL	23.04140	25.93750	3mm Black	3mm Black	3mm Black	3mm Black	1
379	HL BASE FULL HEIGHT, SGL	23.04140	25.93750	3mm Black	3mm Black	3mm Black	3mm Black	10
377	WSCRIBE	1.00000	18.00000					17
422	HL WALL DOOR, DBL	15.33320	19.43750	3mm Black	3mm Black	3mm Black	3mm Black	1
423	HR WALL DOOR, DBL	15.33320	19.43750	3mm Black	3mm Black	3mm Black	3mm Black	1
370	WALL TOP	11.12500	31.75000		HPL WA 720			17
375	HL WALL DOOR, DBL	15.95820	17.43750	3mm Black	3mm Black	3mm Black	3mm Black	17
376	HR WALL DOOR, DBL	15.95820	17.43750	3mm Black	3mm Black	3mm Black	3mm Black	17
317	BSCRIBE	1.00000	30.50000					17
352	DRAWER FRONT, 4EQ	23.04140	6.20310	3mm Black	3mm Black	3mm Black	3mm Black	56
408	HL BASE FULL HEIGHT, DBL	15.33320	15.93750	3mm Black	3mm Black	3mm Black	3mm Black	1
409	HR BASE FULL HEIGHT, DBL	15.33320	15.93750	3mm Black	3mm Black	3mm Black	3mm Black	1
400	BSCRIBE	1.00000	20.50000					1
338	WSCRIBE	1.00000	30.00000					18
332	HR BASE FULL HEIGHT, DBL	15.33320	25.93750	3mm Black	3mm Black	3mm Black	3mm Black	17
335	RIGHT END,DR,FIN,HNG	23.12500	30.50000		HPL WA 720			1
380	LEFT END,DR,FIN,HNG	23.12500	30.50000		HPL WA 720			2
389	DRAWER FRONT, TOP SGL	17.79140	5.75000	3mm Black	3mm Black	3mm Black	3mm Black	1
363	HL WALL DOOR, DBL	15.33320	29.43750	3mm Black	3mm Black	3mm Black	3mm Black	16
367	HR WALL DOOR	23.04140	29.43750	3mm Black	3mm Black	3mm Black	3mm Black	16
347	HL BASE FULL HEIGHT, SGL	23.04140	29.93750	3mm Black	3mm Black	3mm Black	3mm Black	2
324	HL BASE FULL HEIGHT, SGL	23.62500	29.93750	3mm Black	3mm Black	3mm Black	3mm Black	1
341	WALL TOP	11.12500	22.50000		HPL WA 720			34
331	HL BASE FULL HEIGHT, DBL	15.33320	25.93750	3mm Black	3mm Black	3mm Black	3mm Black	17
425	RIGHT WALL END	11.12500	19.87500	HPL WA 720	HPL WA 720	HPL WA 720		1

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Part#	Description	Cut X	Cut L	Edge X1	Edge L1	Edge X2	Edge L2	Qty
358	WALL TOP	11.12500	30.50000		HPL WA 720			17
366	RIGHT WALL END	11.12500	29.87500	HPL WA 720	HPL WA 720	HPL WA 720		16
401	LEFT END,DR,FIN,HNG	23.12500	20.50000		HPL WA 720			1
346	HL WALL DOOR	23.04140	29.43750	3mm Black	3mm Black	3mm Black	3mm Black	16
364	HR WALL DOOR, DBL	15.33320	29.43750	3mm Black	3mm Black	3mm Black	3mm Black	16
398	DRAWER FRONT, 4EQ	6.20310	23.04140	3mm Black	3mm Black	3mm Black	3mm Black	4
391	LEFT END,DR,FIN,HNG	23.12500	30.50000		HPL WA 720			6
392	LEFT END,DR,FIN,HNG	23.12500	30.50000		HPL WA 720			1