

**Operations**

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IN THIS REPORT: run[ 0004; Sybase Office, [YES], ] operation\_category[ 0001; Assembly, 0002; Custom, 0005; Finish, 0003; Install, 0004; Panel Processing ]

| <u>Description</u>                   | <u>Time</u>  | <u>Rate</u> | <u>Cost</u>   | <u>Qty</u> | <u>Unit</u> |
|--------------------------------------|--------------|-------------|---------------|------------|-------------|
| <b>Sybase Office</b>                 |              |             |               |            |             |
| Move Unit To Saw                     | 0.0          | 65.00       | 2.671         | 185.63     | SQUARE FEET |
| Rip HP To Strips                     | .1           | 65.00       | 7.782         | 160.73     | FEET        |
| Install Wire Pull                    | .3           | 45.00       | 15.000        | 10.00      | OCCURRENCES |
| Euro Type Hinge Bore & Insert        | .2           | 65.00       | 15.600        | 20.00      | OCCURRENCES |
| Face CNC Machining                   | .3           | 65.00       | 17.333        | 3.00       | OCCURRENCES |
| Machine Wire Pull                    | .5           | 65.00       | 32.500        | 10.00      | OCCURRENCES |
| Assemble: Rail-Div-Partition-Fixed € | .8           | 45.00       | 37.500        | 25.00      | OCCURRENCES |
| Door Hang & Adjust                   | .8           | 45.00       | 37.500        | 10.00      | OCCURRENCES |
| Clean & Wrap                         | 2.4          | 35.00       | 83.125        | 7.00       | OCCURRENCES |
| Case Clamp                           | 2.7          | 45.00       | 122.500       | 7.00       | OCCURRENCES |
| Edgebander HPL Strip Material        | 2.1          | 65.00       | 137.215       | 160.73     | FEET        |
| Edge Boring/Dowel Insert             | 2.3          | 65.00       | 147.810       | 64.00      | OCCURRENCES |
| Panel Saw Cut to Size                | 4.0          | 65.00       | 260.396       | 105.17     | SQUARE FEET |
| <b>Subtotals</b>                     | <b>16.66</b> |             | <b>916.93</b> |            |             |
| <b>Grand Totals</b>                  | <b>16.66</b> |             | <b>916.93</b> |            |             |